

Material Safety Data Sheet

E408 Dry Film Mold Release™

Stoner

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Stoner Incorporated 1070 Robert Fulton Hwy. Quarryville, PA 17566 1-800-227-5538	Product Name: Dry Film Mold Release™ Product Code: E408 Version Date: 10/21/11 24-hour emergency phone: 1-800-424-9300 [CHEMTREC]
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2. COMPOSITION / INFORMATION ON INGREDIENTS

COMPONENT	CAS #	ACGIH TLV	OSHA PEL	OTHER
Halogenated hydrocarbon/ether blend	MIXTURE	Not established	Not established	Not established
Dimethyl carbinol	67-63-0	400 ppm	400 ppm	500 ppm STEL
Fluorocarbon dispersion	Mixture	200 ppm	400 ppm	400 ppm

3. HAZARDS IDENTIFICATION

POTENTIAL ACUTE [single or short term] HEALTH EFFECTS OF OVEREXPOSURE

- Eye : May cause eye irritation. Symptoms may include stinging, tearing, and redness.
- Skin : Liquid may cause frostbite. Skin contact may cause irritation. Symptoms may include redness, discomfort, drying and cracking, or rash.
- Ingestion : Swallowing small amounts during handling is not likely to cause harmful effects. Swallowing large amounts may be harmful. This material can enter the lungs during swallowing or vomiting and cause lung inflammation and/or damage. If swallowed symptoms may include: Gastrointestinal irritation (such as nausea, vomiting, and diarrhea).
- Inhalation : Breathing small amounts during handling is not likely to cause harmful effects. Breathing large amounts may be harmful. Inhalation of concentrations above the recommended limits may cause temporary central nervous system depression with anesthetic effects such as dizziness, headache, incoordination, and loss of consciousness. Exposure to high concentrations can cause irregular heartbeat, cardiac arrest and death. Symptoms are more typically seen at air concentrations exceeding the recommended exposure limits. Symptoms of exposure may include: initial Central Nervous System excitation (euphoria, exhilaration, light-headedness) followed by CNS depression (dizziness, drowsiness, weakness, fatigue, nausea, headache, unconsciousness) and other CNS effects, such as confusion, impaired coordination, coma, and death. Inhalation may cause irritation of the upper respiratory passages. Inhalation of decomposition products of fluorotelomer compounds may cause polymer fume fever, a temporary flu-like illness, which is accompanied by fever, chills, and sometimes cough. Symptoms usually last approximately 24 hours. Repeated episodes of polymer fume fever may cause lung damage.

POTENTIAL CHRONIC [long term] HEALTH EFFECTS OF OVEREXPOSURE:

General Effects: This material (or a component) has been shown to cause harm to the fetus in laboratory animal studies. Harm to the fetus occurs only at exposure levels that harm the pregnant animal. The relevance of these findings to humans is uncertain. Prolonged or repeated exposure can cause drying, defatting, and dermatitis of the skin. Overexposure to this material (or its components) has been suggested as a cause of the following effects in laboratory animals: mild, reversible liver effects.

Cancer Information: THIS PRODUCT CONTAINS NO COMPONENTS LISTED AS CARCINOGENIC BY IARC, NTP, OR OSHA 1910(Z)

Mutagenicity: No data available to indicate product or any components present at greater than 0.1% is mutagenic or genotoxic.

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE:

Individuals with preexisting diseases of the central nervous or cardiovascular system may have increased susceptibility to the toxicity of excessive exposures.

HMS® III* HAZARDOUS WARNINGS:

Health: 2 Flammability: 2 Physical: 1 Personal Protective Equipment: See Section 8

* See www.paint.org/hmis or call the NPCA at 1 (202) 462-6272 for more information on this current rating system.

4. FIRST AID MEASURES

- Eyes: Immediately flush eyes gently with plenty of water for at least 15 minutes while holding eyelids apart. If symptoms persist or there is visual difficulty, seek medical attention.
- Skin Contact: In case of contact, immediately wash contaminated area with plenty of water for at least 15 minutes. Seek medical attention if symptoms persist. Seek medical attention if symptoms persist. Wash clothing before reuse. For liquid contact, treat for frostbite if necessary.
- Ingestion: Do not induce vomiting. Aspiration into the lungs can cause serious damage. Contact a physician, medical facility, or poison control center immediately. If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. Have victim drink 8 to 10 ounces of water to dilute the material in the stomach.
- Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Seek immediate medical attention. Keep the victim warm and quiet.

NOTES TO PHYSICIAN:

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used only in situations of emergency life support. This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting. Activated charcoal mixture may be beneficial. Preexisting disorders of the following organs (or organ systems) may be aggravated by exposure to this material: skin; lung (for example, asthma-like conditions); kidney; liver;

5. FIRE FIGHTING MEASURES

- Fire and/or Explosion Hazards: This product contains a component(s) that is considered an extremely flammable gas(es), which has vapors that are heavier than air and may travel along the ground or be moved by ventilation and ignited by heat, pilot lights, or other flames and ignition sources at locations distant from the material's handling point. This product contains a component(s) that is considered a flammable liquid, which has vapors that are heavier than air and may travel along the ground or be moved by ventilation and ignited by heat, pilot lights, or other flames and ignition sources at locations distant from the material's handling point. Containers may rupture or explode under fire conditions.
- Fire Fighting Instructions: Use CO₂, foam or dry chemical. Water is generally not effective and may spread fire; however, water spray may be

Aerosol Flame Projection Test: used from a safe distance to cool closed containers and protect surrounding area. Non-flammable aerosol, as determined by ASTM D3065-94. However, this product contains components which may be ignited under certain circumstances. Do not use near ignition sources such as sparks or open flames.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

Ventilate contaminated area. Remove all sources of ignition. Wear appropriate personal protective equipment (PPE). Stop or reduce discharge if it can be done safely. Avoid run-off into storm sewers and ditches which may lead to natural waterways. If runoff occurs, notify authorities as required. Clean up with absorbent material. Place absorbent materials into container and close it tightly. Dispose of container properly.

7. HANDLING AND STORAGE

Handling: Use with adequate ventilation. Do not use near ignition sources. Avoid prolonged or repeated contact with skin. Avoid prolonged or repeated breathing of vapor. Do not use near ignition sources. If ventilation is not sufficient, wear proper respiratory equipment. Do not store containers in excessive heat or direct sunlight. Protect container against physical damage. Normal precautions common to safe manufacturing practice should be followed in handling and storage. Wash hands thoroughly after handling. Fluorotelomers should not be handled around food, drink or tobacco products. Inhalation of vapors in the presence of tobacco products may cause polymer fume fever (see sec. 3).

Storage: Store in a cool, dry, well ventilated area away from all sources of ignition. Do not store at temperatures above 120 degrees F. Empty container may contain residues which are hazardous. Store away from incompatible materials such as materials that support combustion (oxidizing materials) and corrosive materials (strong acids or bases). Store away from oxygen cylinders or other oxidizing materials and possible ignition sources. Ground all equipment and cylinders before use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Ventilation should be adequate to prevent exposures above the limits indicated in "Section 2" of this MSDS (from known, suspected or apparent adverse effects). Local exhaust should be used in areas where exposure limits may be exceeded.

Eye Protection: Wear chemically resistant safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid or airborne material. Do not wear contact lenses. Have an eye wash station available.

Skin Protection: The use of chemically resistant gloves is recommended if there is any possibility of prolonged or repeated liquid contact with skin.

Respiratory Protection: A supplied air respirator should be used if ventilation is not sufficient to maintain exposure limits. Use NIOSH approved respirator where there is likelihood of inhalation of the product mist, spray or aerosol.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Aerosol can	Vapor Density:	[air = 1] 2.01
Appearance:	Cloudy white	Evaporation Rate:	0.5-2 (n-Butyl acetate = 1)
Odor:	Slight ethereal.	Solubility in Water:	Negligible; 0-1%
Specific Gravity:	0.79 (H ₂ O=1)	Boiling Point:	Not applicable°F
Vapor Pressure:	68.00 PSIG @ 70°F	pH:	Not applicable

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Conditions to Avoid: Avoid contact with: Alkali. Alkaline earth metals. Freshly abraded aluminum surfaces. Powdered metals. Ignition sources such as open flames, sparks, static discharges or glowing metal surfaces. Oxidizers. Acetic acids Organic acid anhydrides. Acetaldehyde. Acids. Chlorine. Ethylene oxide. Isocyanates. Strong oxidizing agents. Aldehydes. Amines. Ammonia. Halogens. Halogen compounds.

Decomposition Products: This material can be decomposed by extremely high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and carbonyl fluoride. If heated with peroxides present, violent decomposition can occur. Burning can produce the following combustion products: Carbon dioxide and carbon monoxide.

11. DISPOSAL CONSIDERATIONS

Disposal : Dispose according to Federal, State and local regulations.

12. TRANSPORTATION INFORMATION

Agency	Proper Shipping name	UN Number	Hazard Class	Packing Group
DOT	Consumer commodity	Not applicable	ORM-D	Not applicable
IATA	Consumer commodity	Not applicable	9	Not applicable

13. REGULATORY INFORMATION

Warning: This product contains the following chemicals that are subject to reporting requirements for the following regulatory bodies listed below:

COMPONENT	CAS #	% BY WEIGHT	Regulatory Body
No components listed in this section.			SARA Section 313

Warning: This product may contain chemicals known to the State of California to cause cancer. See list below.
No components listed in this section. Prop65 Cancer

Warning: This product may contain chemicals known to the State of California to cause birth defects. See list below.
No components listed in this section. Prop65 Birth Defects

All components of this product are listed on the TSCA inventory.

This information contained in this MSDS is believed to be accurate as of the version date, but is not warranted to be. Since the use of this information and the conditions of use of this product are not within the control of Stoner Inc, it is the user's obligation to determine the conditions of safe use.