Revision: 11.03CLP Date: 16 September 2011

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 **Product Identifier** SD 1473 Hardener GHS Product Identifier SD 1473 Hardener Chemical Name Not applicable Trade Name SD 1473 Hardener

> CAS No. Mixture EINECS No. Mixture REACH Registration No. Not available

Relevant Identified Uses of the Substance or Mixture and Uses Advised Against 1.2

Identified Use(s)

Uses Advised Against Users are recommended to seek further advice.

1.3 **Details of The Supplier of the Safety Data Sheet** Company Identification Devitt Machinery Co., Inc.

> 4009 Market St., Unit G, Aston, PA 19014 USA Address

Telephone (610) 999-8872

E-Mail (Competent

Person)

1.4 **Emergency Telephone Number – ChemTel Inc.**

Emergency Phone No. (800) 255-3924 (USA/Canada), (813) 248-0585 (International)

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the Substance or Mixture

2.1.1 Regulation (EC) No. 1272/2008 (CLP) - Harmful (Inhalation, Dermal), Corrosive (Skin, Eye), Skin Sensitizer, Aquatic Acute 1, Aquatic Chronic 1 (3,1/4, 3,2/1B, 3,3/1, 3,4/1, 4,1/1)

Directive 67/548/EEC & Directive 1999/45/EC - HARMFUL, IRRITANT, ENVIRONMENT

2.2 Label Elements

2.1.2

Label Elements According to Regulation (EC) No. 1272/2008 (CLP) 2.2.1

GHS Product Identifier (EU)

Hazard Pictogram(s)

Signal Word(s) **DANGER**

Hazard H312: Harmful in contact with skin.

H314: Causes severe skin burns and eye damage. Statement(s)

H317: May cause an allergic skin reaction.

H332: Harmful if inhaled. H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long lasting effects.

Precautionary P264: Wash (hands and exposed skin) thoroughly after handling.

P273: Avoid release to the environment. Statement(s)

P281: Use personal protective equipment as required.

P302 + P352: IF ON SKIN: Wash with plenty of soap and water.

P304 + P340: IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P309 + P311: If exposed or if you feel unwell: Call a POISON CENTRE or

doctor/physician.

P362: Take off contaminated clothing and wash before reuse. P501: Dispose of contents/container to: Approved waste facility.

2.2.2 Label Elements According to Directive 67/548/EEC & Directive 1999/45/EC

Hazard Symbol

Risk Phrases



R20/21: Harmful by inhalation and in contact with skin.

R34: Causes burns.

R43: May cause sensitization by skin contact.

R50/53: Very toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

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Safety Phrases S1/2: Keep locked up and out of the reach of children.

S24/25: Avoid contact with skin and eyes.

S26: In case of contact with eyes, rinse immediately with plenty of water and seek

medical advice.

S28: After contact with skin, wash immediately with plenty of soap and water.

S29: Do not empty into drains.

S36/37/39: Wear suitable protective clothing, gloves and eye/face protection.

S45: In case of accident or if you feel unwell, seek medical advice immediately (show the

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label where possible).

S51: Use only in well-ventilated areas.

2.3

Other Hazards GHS Classification (USA): Hazardous under OSHA Hazard Communication Standard - DANGER - Corrosive/Irritant (Eyes, Skin), May be harmful if swallowed. HMIS: Health-2, Flammability-1, Reactivity - 0



WHMIS Classification (Canada): Hazardous under WHMIS Class D2B, Material with Other Toxic Effects, Class E, Corrosive Material



2.4 Additional Information

Potential Health Effects

Inhalation Harmful by inhalation. Irritating to respiratory system.

Skin Contact May cause sensitization by skin contact. Irritant and corrosive effects.

Causes serious eye damage. Irritant and corrosive effects Eye Contact

Harmful if swallowed. Irritation of digestive tract. Ingestion

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

EC Classification No. 1272/2008/EC

Hazardous Ingredient(s)	%W/W	CAS No.	EC No.	REACH Registration No.	ram(s) and Hazard ement(s)
3,6,9,12-tetra-azatetra- decamethylenediamine	50-100	4067-16-7	223-775-9	612-064-00-2	3.2/1, 3.4/1, 4.1/1; H314, H317, H400, H410
2,2'-dimethyl-4,4'- methylene-bis (cyclohexylamine)	2.5-5	6864-37-5	229-962-1	612-110-00-1	3.1/3, 3.1/4, 3.2/1, 4.1/2; H302, H311, H314, H331, H411

EC Classification No. 67/548/EEC

Hazardous Ingredient(s)	%W/W	CAS No.	EC No.	REACH Registration No.	Hazard Pictogram(s) and Risk Phrases	s)
3,6,9,12-tetra- azatetradecamethylenedi amine	50-100	4067-16-7	223-775-9	612-064-00-2	C, N: R34, R43, R50/53	
2,2'-dimethyl-4,4'- methylenebis(cyclohexyla mine)	2.5-5	6864-37-5	229-962-1	612-110-00-1	T, C, N: R22, R23/24, R35, R51/53	

3.3 Additional Information

- For full text of H phrases see section 16. For full text of R phrases see section 16. Non-Hazardous ingredients are not listed and make up the balance of the product.

SECTION 4: FIRST AID MEASURES

4.1 **Description of First Aid Measures**

Remove patient from exposure, keep warm and at rest. Apply artificial respiration if Inhalation

breathing has ceased or shows signs of failing.

Remove contaminated clothing immediately and wash affected skin with soap and Skin Contact

water. Do not use solvents or diluting agents for skin cleaning.

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After initial flushing, remove any contact lenses and continue flushing. Get medical Eye Contact

advice/attention.

If swallowed, rinse mouth with water (only if the person is conscious). Get medical Ingestion

advice/attention. Do not induce vomiting.

4.2 Most Important Symptoms and

Acute: Irritating to respiratory system. Causes burns to skin and Effects, Both Acute and Delayed eyes. Skin sensitisation has been reported in humans. May be

harmful if swallowed.

Delayed and Chronic Effects: Generally similar to acute exposures, plus the following: May cause corneal damage. Allergic contact dermatitis may occur. Danger of very serious

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irreversible effects.

4.3 Indication of The Immediate Medical Treat symptomatically.

Attention and Special Treatment Needed

SECTION 5: FIRE-FIGHTING MEASURES

Combustible but not readily ignited. Acrid smoke. Flash Point 118°C / 244°F.

5.1 Extinguishing Media

Suitable Extinguishing

Extinguish with carbon dioxide, dry chemical, foam or waterspray.

Media Media

Unsuitable Extinguishing

Do not use strong water jet.

5.2 **Special Hazards Arising**

From The Substance Or Mixture

Dense black smoke occurs during fire. Can melt and burn in a fire. Inhaling

hazardous decomposing products can cause serious health damage.

5.3 Advice For Fire-Fighters A self contained breathing apparatus and suitable protective clothing should

be worn in fire conditions. Provide a respiratory protective device.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal Precautions. Keep away from sources of ignition. Do not breathe vapour. Work in **Protective Equipment and** well ventilated zones or use proper respiratory protection. Ensure **Emergency Procedures** suitable personal protection during removal of spillages. Ventilation

recommended.

6.2 **Environmental Precautions** Do not allow into any sewer on the ground, or into any body of water.

If the product contaminates lakes, rivers or sewages, inform competent

authorities in accordance with local regualtions.

6.3 Methods and Material For Containment and Cleaning Up

Adsorb spillages onto sand, earth or any suitable adsorbent material.

Transfer to a lidded container for disposal or recovery.

6.4 Reference To Other Sections See Also Section 7, 8, 10, 13.

6.5 Additional Information None

SECTION 7: HANDLING AND STORAGE

7.1 **Precautions For Safe** Handling

Avoid ingestion. Use only in well-ventilated areas. Do not breathe vapour. Keep away from oxidizing agents. Keep away from fire, sparks and heated surfaces no smoking. Avoid contact with skin, eyes or clothing. Do not eat, drink or

smoke when using this product. Follow legal protection and safety regulations. Protect from sunlight. Store in a well-ventilated place. Do not use or store near heat or open flame. Do not store and transport with oxidizers etc.

7.2 **Conditions For Safe** Storage, Including Any Incompatibilities

7.3

Storage Temperature Storage Life

Ambient. Not available Oxidizing agents

Incompatible Materials

Specific End Use(s) Consult the supplier.

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control Parameters

8.1.1 Occupational Exposure Limits

Substance	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m³)	STEL (ppm)	STEL (mg/m³)	Note:
3,6,9,12-tetra-aza- tetradecamethylene-diamine	4067-16-7	NE	NE	NE	NE	NA
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	6864-37-5	NE	NE	NE	NE	NA

8.1.2 Biological Limit Value

Limit Value Type (Country Of Origin)	Substance	CAS No.	Biological Limit Value	Note:
USA	None	None	None	None

8.1.3 PNECs and DNELs

DNEL	Oral	Inhalation	Dermal
Industry - Long Term – Local effects	NA	NA	NA
Industry - Long Term - Systemic effects	NA	NA	NA
Industry - Short term - Local effects	NA	NA	NA
Industry - Short term - Systemic effects	NA	NA	NA
Professional - Long Term - Local effects	NA	NA	NA
Professional - Long Term - Systemic effects	NA	NA	NA
Professional - Short term - Local effects	NA	NA	NA
Professional - Short term - Systemic effects	NA	NA	NA
Consumer - Long Term - Local effects	NA	NA	NA
Consumer - Long Term - Systemic effects	NA	NA	NA
Consumer - Short term - Local effects	NA	NA	NA
Consumer - Short term - Systemic effects	NA	NA	NA

	PNEC
Aquatic Compartment	Not available
Terrestrial Compartment	Not available
Atmospheric Compartment	Not available

8.2.2 Personal Protection Equipment

	Respirators	Wear suitable respiratory protective equipment if exposure to levels above the occupational exposure limit is likely.
	Eye Protection	Wear protective eye glasses for protection against liquid splashes.
	Gloves	Wear protective gloves: Nitrile rubber or Butyl rubber. The gloves type used must be chosen based on the work activity and duration as well as concentration/quantity of material being handled. Use skin barrier cream before handling the product.
THE STATE OF THE S	Body Protection	Wear suitable protective clothing and gloves. Anti-static clothing and shoes are recommended.
	Engineering Controls	Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapours.
	Other	Remove contaminated, saturated clothing immediately. Contaminated clothing should be thoroughly cleaned.

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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information On Basic Physical And Chemical Properties

Appearance Liquid. Poor / Characteristic Not available Odor Odor Threshold (ppm) Melting Point (°C) / Not available Not available Boiling Point/Boiling Range (°C) Freezing Point (°C) Flash Point (°C) 118°C / 244°F Not available Explosive Limit Ranges Auto Ignition 300°C / 572°F Not available Decomposition Temperature (°C) Temperature (°C)

Explosive Properties Not available Oxidizing Properties Not available Flammability (Solid, Not available Ph (Value) Not available

Gas) pH (Value

Evaporation Rate Not available Vapor Pressure (mm Hg) Not available Vapor Density (Air=1) Not available Density (g/ml) 0.988 g/cm3 at 20°C Solubility (Water) Insoluble in water. Solubility (Other) Not available Partition Coefficient (n-Not available 900 mPa·s Viscosity (mPa.s) Octanol/water)

9.2 Other Information Volatile Organic Chemical (VOC) Content – Not available.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity Slight

10.2 Chemical Stability Stable under normal conditions.

10.3 Possibility Of Hazardous Can react violently if in contact with - Oxidizing agents, Acids,

Reactions Alkalis. Reacts with - Water

10.4 Conditions To Avoid Avoid contact with heat and ignition sources.

10.5 Incompatible Materials Oxidizing agents, Acids, Alkalis, Alcohols, Amines and Water.

10.6 Hazardous Decomposition Carbon monoxide, Carbon dioxide, Nitrogen oxides,

Product(s) Hydrocyanic acid, Alcohols, Amines and other organic

compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

SUBSTANCE.	CAS No.	LD ₅₀ (Oral, Rat)	LC₅₀ (Inhalation, Rat)	LD50 (Dermal, Rat)
3,6,9,12-tetra- azatetradecamethylenediamine	4067-16-7	1600 mg/kg	Not established	Not established
2,2'-dimethyl-4,4'- methylenebis(cyclohexylamine)	6864-37-5	Not established	Not established	Not established

11.1 Information On Toxicological Effects

11.1.2 Mixtures

Acute Toxicity Headache, dizziness, fatigue, amyosthenia and in

serious cases unconsciousness.

Irritation Causes serious eye damage. May cause burns.

Causes skin irritation. May cause respiratory irritation.

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Corrosivity Corrosive to: Skin, Eyes

Sensitisation May produce an allergic skin reaction.

Repeated Dose Toxicity Similar to single exposures; allergic dermatitis may

develop.

Carcinogenicity No data.

Mutagenicity No data.

Toxicity For Reproduction No data.

11.2 Other Information None

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SECTION 12: ECOLOGICAL INFORMATION

12.1 **Toxicity** Toxic to aquatic organisms, may cause long-term

adverse effects in the aquatic environment.

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12.2 Persistence and Degradability No data 12.3 **Bioaccumulative Potential** No data 12.4 **Mobility In Soil** No data 12.5 Results Of PBT and vPvB Assessment No data

12.6 **Other Adverse Effects** An environmental hazard cannot be excluded in the

event of unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 **Waste Treatment Methods** Disposal should be in accordance with local, state or national legisla

Containers must not be punctured or destroyed by burning, even wh

empty.

Additional Information 13.2 None

SECTION 14: TRANSPORT INFORMATION

Land Transport (ADR/RID) (c)(d)	Land Transport (Within US	A) (c)(d)
UN Number	UN 2735	UN Number	UN 2735
Proper Shipping Name	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-decamethylenediamine)	Proper Shipping Name	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-decamethylenediamine)
Transport Hazard Class(es)	8	Transport Hazard Class(es)	8
Packing Group	III	Packing Group	III
Hazard Label(s)	8	Hazard Label(s)	8
Environmental Hazards	None	Environmental Hazards	None
	None	Special Precautions For	None
Special Precautions For User		User	
Sea Transport (IMDG) (c)(d)		Air Transport (ICAO/IATA) (c) (d)
TINE NE T	1111 0705	LINEAU I	
UN Number	UN 2735	UN Number	UN 2735
UN Number Proper Shipping Name	Amines, liquid, corrosive,	Proper Shipping Name	Amines, liquid, corrosive, n.o.s.
	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-		Amines, liquid, corrosive, n.o.s. (tetra-azatetra-
Proper Shipping Name	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-decamethylenediamine)	Proper Shipping Name	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-decamethylenediamine)
Proper Shipping Name Transport Hazard class(es)	Amines, liquid, corrosive, n.o.s. (tetra-azatetra- decamethylenediamine) 8	Proper Shipping Name Transport Hazard class(es)	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-decamethylenediamine)
Proper Shipping Name Transport Hazard class(es) Packing Group	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-decamethylenediamine)	Proper Shipping Name Transport Hazard class(es) Packing Group	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-decamethylenediamine)
Proper Shipping Name Transport Hazard class(es)	Amines, liquid, corrosive, n.o.s. (tetra-azatetra- decamethylenediamine) 8	Proper Shipping Name Transport Hazard class(es)	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-decamethylenediamine)
Proper Shipping Name Transport Hazard class(es) Packing Group	Amines, liquid, corrosive, n.o.s. (tetra-azatetra- decamethylenediamine) 8	Proper Shipping Name Transport Hazard class(es) Packing Group	Amines, liquid, corrosive, n.o.s. (tetra-azatetra-decamethylenediamine) 8

⁽c)- Consult with transport provider.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

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⁽d)- Check relevant regulations for Special Provisions.

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SECTION 15: REGULATORY INFORMATION

15.1 Safety, Health And Environmental Regulations/Legislation Specific For The Substance Or Mixture

15.1.1 EU Regulations

Authorisations And/Or Restrictions

Consult the supplier.

On Use

European Union (EINECS/ELINCS)

All chemicals listed.

Listed - None

German WGK Number Not Applicable.

15.1.2 National Regulations

USA

TSCA (Toxic Substance Control Act)

All chemicals listed.

SARA 311/312 - Hazard Categories Acute Health
SARA 302 - Extremely Hazardous Listed. - None

Substances

SARA 313 - Toxic Chemicals Contains: None

CERCLA (Comprehensive Environmental Response Compensation and Liability

Act)

CAA (Clean Air Act 1990) Listed - None
CWA (Clean Water Act) Listed - None

State Right to Know Lists Listed. –MA, MN, NJ, PA, and RI.

Proposition 65 (California) Listed - None

Canada

WHMIS Classification Class D2B, Material with Other Toxic Effects,

Class E, Corrosive Material

Canada (DSL/NDSL) Listed. - DSL

Canada Ingredient Disclosure List (CIDL) Listed as required.

15.2 Chemical Safety Assessment Corrosive / Irritant (Skin, Eye), Skin Sensitizer

15.3 Label Elements (EU)





Label as Harmful / Irritant, Corrosive and Environmentally Hazardous under GHS, 1999/45/EC, 1907/2006/EC, and 1272/2008/EC. See Section 2 for full label requirements

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SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: 1-16.

LEGEND

ACGIH	American Conference Of Governmental Industrial Hygienists	NA	Not Applicable, Not Available
AICS	Australian Inventory Of Chemical Substances	NIOSH	National Institute For Occupational Safety And Health
ANSI	American National Standards Institute	ND	Not Determined
atm	Atmosphere (Pressure Unit)	NFPA	National Fire Prevention Association
BOD	Biological Oxygen Demand	NTP	National Toxicology Program
CAS	Chemical Abstracts Service	OC	Open Cup
CC	Closed Cup	OSHA	Occupational Safety And Health Administration
CDTA	Chemical Drug And Trafficking Act	Part	Partition
COC	Cleveland Open Cup	PEL	Permissible Exposure Limits
COD	Chemical Oxygen Demand	ppb	Parts Per Billion
coeff.	Coefficient	PPE	Personal Protective Equipment
CFR	Code Of Federal Regulations	ppm	Parts Per Million
CPR	Cardio-Pulmonary Resuscitation	psi	Pounds Per Square Inch
DEA	Drug Enforcement Agency	RCRA	Resource Conservation And Recovery Act
DOT	Department Of Transportation	RQ	Reportable Quantity
DSCL	Dangerous Substances Classification And Labeling	RTK	Right To Know
EEC	European Economic Community	SARA	Superfund Amendments And Reauthorization Act
FDA	Food And Drug Administration	STEL	Short-Term Exposure Limit
HMIS	Hazardous Materials Information System	SUSDP	Standard For The Uniform Scheduling Of Drugs And Poisons (Australia)
IARC	International Agency For Research On Cancer	TCC	Tagliabue Closed Cup
IDLH	Immediate Danger To Life Or Health	TDG	Transportation Of Dangerous Goods
kg	Kilogram	TPQ	Threshold Planning Quantity
L	Liter	TQ	Threshold Quantity
LC_{50}	Median Lethal Concentration	TSCA	Toxic Substances Control Act
LD_{50}	Median Lethal Dose	TWA	Time-Weighted Average
LEL	Lower Explosive Limit	UEL	Upper Explosive Limit
mg	Milligram	WES	Workplace Exposure Standard (New Zealand)
mL	Milliliter	WHMIS	Workplace Hazardous Material Information System

References: RTECS, CAS Registry, EINECS/ESIS, Casarett & Doull's Toxicology, Goldfranks's Toxicological Emergencies, Manufacturer Information

Risk Phrases and Safety Phrases

R20/21: Harmful by inhalation and in contact with skin.

R34: Causes burns.

R43: May cause sensitization by skin contact.

R50/53: Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

\$1/2: Keep locked up and out of the reach of children.

S24/25: Avoid contact with skin and eyes.

S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S28: After contact with skin, wash immediately with plenty of soap and water.

S29: Do not empty into drains.

S36/37/39: Wear suitable protective clothing, gloves and eye/face protection.

S45: In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

S51: Use only in well-ventilated areas.

Hazard Statement(s) and Precautionary Statement(s)

H312: Harmful in contact with skin.

H314: Causes severe skin burns and eye damage.

H317: May cause an allergic skin reaction.

H332: Harmful if inhaled.

H400: Very toxic to aquatic life.

H410: Very toxic to aquatic life with long lasting effects.

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P264: Wash (hands and exposed skin) thoroughly after handling.

P273: Avoid release to the environment.

P281: Use personal protective equipment as required.

P302 + P352: IF ON SKIN: Wash with plenty of soap and water.

P304 + P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P309 + P311: If exposed or if you feel unwell: Call a POISON CENTRE or doctor/physician.

P362: Take off contaminated clothing and wash before reuse.

P501: Dispose of contents/container to: Approved waste facility.

Training Advice: None

Additional Information: None

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