

| | | | | | | The Metalplastic Company | | |
|--------------------|--|-----------------------|---|--|----------------------------------|--|--|--|
| Article Print c | | 0265A 03.07.2015 | | ScoreEx hardener date: 19.05.2015 | | 65302 EN | | |
| Versic | on: | 2.0 | Issue da | te: 19.05.2015 | | Page 1 / 8 | | |
| | SECTION | company/undertaking | | | | | | |
| 1.1. | Product identifiers | | | | | | | |
| | | (manufacture | | 0265A | o = . | | | |
| 1.0 | | | tance or mixture | | ScoreEx hard | | | |
| 1.2. 1.3. | | | | | | | | |
| 1.0. | supplier (manufacturer/importer/downstream user/distributor) | | | | | | | |
| | | Metallplastic C | SmbH | | | | | |
| | Hontzlarstr. 41238 Mön | 12-14 chengladbach | ı | | one: +49(0)216 : +49(0)2166-8 | | | |
| | | onsible for in | | | () | | | |
| | Lab E-mail (con | npetent perso | n) | info@di | iamant-polyme | ar de | | |
| 1.4. | • | / telephone r | • | Into@di | amant-polyme | | | |
| | Emergency | telephone nu | ımber | +49(0)2 | 2166-98360 | | | |
| | - | ble during offi | | | | | | |
| | SECTION | 2: Hazards | identification | | | | | |
| 2.1. | | | bstance or mixt | | | | | |
| | | | | (EC) No. 1272/200 | | | | |
| | | | | cording to regulation | on (EC) No. 12 | | | |
| | Flam. Liq. 3 Skin Irrit. 2 | | flammable skin corro | sion/irritation | | Flammable liquid and vapour. Causes skin irritation. | | |
| | Eye Irrit. 2 / | | | ye damage/eye irrit | ation | Causes serious eye irritation. | | |
| | Repr. 2 / H STOT RE 1 | | | tive toxicity arget organ toxicity | (repeated | Suspected of damaging the unborn child. Causes damage to organs through prolonged | | |
| | | | exposure |) | | or repeated exposure. | | |
| | Classificat | ion accordin | g to Directive 67 | 7/548/EEC or 1999/ | /45/EC | | | |
| | | e is classified | as hazardous ad | cording to 1999/45 | /EC. | | | |
| | R10 Xi; R36/38 | | Irritant | | | Flammable Irritating to eyes and skin. | | |
| | Xn; R48/20 | | Harmful | | | Harmful: danger of serious damage to health by | | |
| | Repr.Cat.3; | R63 | Reproduc | tive toxic Cat.3 (Re | pr. Cat. 3) | prolonged exposure through inhalation. Possible risk of harm to the unborn child. | | |
| 2.2. | Label elem | | · | X | | | | |
| | Labelling a | ccording to | Regulation (EC) | No. 1272/2008 [CI | LP] | | | |
| | Hazard pic | tograms | | | | | | |
| | | | | Danger | | | | |
| | Ŭ, | $\mathbf{\nabla}$ | | Dunger | | | | |
| | Hazard sta | | | | | | | |
| | H226 H315 | | ammable liquid a auses skin irritati | | | | | |
| | H319 Causes serious eye irritation. | | | e irritation. | | | | |
| | H361 Suspected of damaging the unb H372 Causes damage to organs throu | | | | | eated exposure. | | |
| | H372 Causes damage to organs through prolonged or repeated exposure. Precautionary statements | | | | | | | |
| | P202 | | | | | read and understood. | | |
| | P210 Keep away from heat, hot surd P233 Keep container tightly closed. | | | | barks, open fla | mes and other ignition sources. No smoking. | | |
| | P261 | Av | void breathing du | st/fume/gas/mist/va | | | | |
| | P280 P302 + P35 | | | oves/protective cloti with plenty of soap | | ction/face protection. | | |
| | | 51 + P338 IF | IN EYES: Rinse | cautiously with wat | | minutes. Remove contact lenses, if present and | | |
| | easy to do. Continue rinsing. | | | | | | | |



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|---|----------------------------------|---|---|---|------------------------|--|--|--|--|
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| P337 | 3 + P313 7 + P313) + P378 | If skin irritation If eye irritation In case of fire: | dvice/attention if you feel unwe or rash occurs: Get medical a persists: Get medical advice/a Use Extinguishing powder or atents/container to industrial in | dvice/attention. attention. sand to extinguish. | | | | | |
| cont | contains: | | | | | | | | |
| | | styrene | | | | | | | |
| Sup | plemental Hazar | d information (not applicable | EU) | | | | | | |
| Labe | elling (67/548/EE | C or 1999/45/E | <u>C)</u> | | | | | | |
| × | | Xn Harmful | | | | | | | |
| Haza | ard statements | | | | | | | | |
| 10 36/3 48/2 | | Flammable Irritating to eye Harmful: dange | | by prolonged exposure through | inhalation. | | | | |
| 63 | | Possible risk of | f harm to the unborn child. | | | | | | |
| Prec 26 36/3 | autionary stater | In case of cont | act with eyes, rinse immediate protective clothing and gloves | ely with plenty of water and seek | medical advice. | | | | |
| 51 | | Use only in we | II-ventilated areas. | | | | | | |
| cont | ains: | | | | | | | | |
| _ | styrene | | | | | | | | |
| - | cial provisions c applicable | concerning the | labelling of certain mixtures | | | | | | |
| 2.3. Othe | er hazards | | | | | | | | |
| SEC | CTION 3: Comp | osition / infor | mation on ingredients | | | | | | |
| 3.2. Mixt | ures | | | | | | | | |
| Proc | duct description | / chemical cha | racterization | | | | | | |
| | cription | | mix, unsaturated | | | | | | |
| | ardous ingredier | nts | | | | | | | |
| | - | | tion (EC) No. 1272/2008 [CLF | 2 | | | | | |
| EC N | | REACH No. | | - | | | | | |
| | No. | Chemical nam | 16 | | Wt % | | | | |
| | EX No. | classification | | | Remark | | | | |
| 200- 67-5 | 659-6 | 01-211943330 methanol | 7-44 | | < 0 F | | | | |
| | 001-00-X | | | Acute Tox. 3 H311 / Acute Tox. | < 0,5 3 | | | | |
| | 851-5 | 01-211945786 | 1-32-XXXX | | | | | | |
| | 42-5 026-00-0 | | 226 / Repr. 2 H361 / Acute 1315 / Eye Irrit. 2 H319 | Tox. 4 H332 / STOT RE 1 H37 | 25 - 50 72 | | | | |
| Clas | sification accore | ding to Directiv | ve 67/548/EEC or 1999/45/EC | | | | | | |
| ECN | No. | REACH No. | | | | | | | |
| INDE | No. EX No. | Chemical nam classification | | | Wt % Remark | | | | |
| 202 | 0E1 E | 01 011045706 | 1 22 2222 | | | | | | |

| CAS NO. | Chemical name | VVT % |
|--------------|--|---------|
| INDEX No. | classification | Remark |
| 202-851-5 | 01-2119457861-32-XXXX | |
| 100-42-5 | styrene | 25 - 50 |
| 601-026-00-0 | R10 / Xn; R20-48/20 / Xi; R36/38 / Repr.Cat.3; R63 | |
| 200-659-6 | 01-2119433307-44 | |
| 67-56-1 | methanol | < 0,5 |
| 603-001-00-X | F; R11 / T; R39/23/24/25 / T; R23/24/25 | |
| | | |

Additional information

Full text of R-phrases: see section 16.



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Full text of H-phrases: see section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness give nothing by mouth, place in recovery position and seek medical advice.

Following inhalation

Remove casualty to fresh air and keep warm and at rest. In case of irregular breathing or respiratory arrest provide artificial respiration.

Following skin contact

Remove contaminated, saturated clothing immediately. After contact with skin, wash immediately with plenty of water and soap. Do not use solvents or thinners.

After eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical advice immediately.

After ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately. Keep victim calm. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

In all cases of doubt, or when symptoms persist, seek medical advice.

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

alcohol resistant foam, carbon dioxide, Powder, spray mist, (water)

Extinguishing media which must not be used for safety reasons:

strong water jet

5.2. Special hazards arising from the substance or mixture

Dense black smoke occurs during fire. Inhaling hazardous decomposing products can cause serious health damage.

5.3. Advice for firefighters

Provide a conveniently located respiratory protective device. Cool closed containers that are near the source of the fire. Do not allow water used to extinguish fire to enter drains, ground or waterways. Treat runoff as hazardous.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep away from sources of ignition. Ventilate affected area. Do not breathe vapours.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. If the product contaminates lakes, rivers or sewages, inform competent authorities in accordance with local regulations.

6.3. Methods and material for containment and cleaning up

Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see chapter 13). Clean using cleansing agents. Do not use solvents.

6.4. Reference to other sections

Observe protective provisions (see chapter 7 and 8).

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advices on safe handling

Avoid formation of flammable and explosive vapour concentrations in the air and exceeding the exposure limit values. Only use the material in places where open light, fire and other flammable sources can be kept away. Electrical equipment must be protected meeting the accepted standard. Product may become electrostatically charged. Provide earthing of containers,



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equipment, pumps and ventilation facilities. Anti-static clothing including shoes are recommended. Floors must be electrically conductive. Keep away from heat sources, sparks and open flames. Use only spark proof tools. Avoid contact with skin, eyes and clothes. Do not inhale dusts, particulates and spray mist when using this preparation. Avoid respiration of swarf. When using do not eat, drink or smoke. Personal protection equipment: refer to chapter 8. Do not empty containers with pressure - no pressure vessel! Always keep in containers that correspond to the material of the original container. Follow the legal protection and safety regulations.

Precautions against fire and explosion:

Vapours are heavier than air. Vapours form explosive mixtures with air.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Storage in accordance with the Ordinance on Industrial Safety and Health (BetrSiVO). Keep container tightly closed. Do not empty containers with pressure - no pressure vessel! Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks. Soils have to conform to the "Guidelines for avoidance of ignition hazards due to electrostatic charges (TRBS 2153)".

Hints on joint storage

Keep away from strongly acidic and alkaline materials as well as oxidizers.

Further information on storage conditions

Take care of instructions on label. Store in a well-ventilated and dry room at temperatures between 15 °C and 20 °C. Protect from heat and direct sunlight. Keep container tightly closed. Remove all sources of ignition. Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks.

7.3. Specific end use(s)

Observe technical data sheet. Observe instructions for use.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limit values:

INDEX No. not applicable / CAS No.

8.2. Exposure controls

Provide good ventilation. This can be achieved with local or room suction. If this should not be sufficient to keep aerosol and solvent vapour concentration below the exposure limit values, a suitable respiratory protection must be used.

Occupational exposure controls

Respiratory protection

If concentration of solvents is beyond the occupational exposure limit values, approved and suitable respiratory protection must be used. Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190). Use only respiratory protection equipment with CE-symbol including four digit test number.

Hand protection

For prolonged or repeated handling the following glove material must be used: Nitrile rubber or butyl rubber

Thickness of the glove material > 0,4 mm ; Breakthrough time (maximum wearing time) > 480 min.

Observe the instructions and details for use, storage, maintenance and replacement provided by the protective glove manufacturer. Penetration time of glove material depending on intensity and duration of exposure to skin. Recommended glove articles DIN EN 374

Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Eye protection

Wear closely fitting protective glasses in case of splashes.

Protective clothing

Wear antistatic clothing of natural fibers (cotton) or heat resistant synthetic fibers.

Protective measures

After contact clean skin thoroughly with water and soap or use appropriate cleanser.

Environmental exposure controls

Do not allow to enter into surface water or drains. See chapter 7. No additional measures necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties Appearance:



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| | Physical | state | liquid | | | | | | |
| | Colour | | refer to label | | | | | | |
| | Odour | | characteristic | | | | | | |
| | - | evant basis data | | 0.4 | Unit | Meth | | Remark | |
| | Flash poi | nt. | | 34 | °C | (08/2 | 53213-1 2002: replaced N ISO 1523) | | |
| | | emperature in °C: | | 480 | - | | | | |
| | | plosion limit: | | | Vol-% | | | | |
| | | plosion limit: ressure at 20 °C: | | | Vol-% mbar | | | | |
| | Density a | | | , | g/cm ³ | | | | |
| | Water sol | ubility (g/L): | | luble | 0 | | | | |
| | pH at 20 ° | | | - | | | | | |
| | Viscosity | | | issig 3 > | 0/ | ADR | /חום/ | | |
| | Solid con | eparation test (%): itent (%): | | | % Wt % | ADK | ID | | |
| | solvent c | | | .,_0 | | | | | |
| | - | solvents: | | | Wt % | | | | |
| | Water: | | | 0 | Wt % | | | | |
| 9.2. | Other info | ormation | | | | | | | |
| | SECTIO | N 10: Stability an | d reactivity | | | | | | |
| 0.1. | Reactivity | y | | | | | | | |
| | | en applying the rec | ommended regulations for s | torag | e and handli | ing. Further info | ormation on co | rrect storage: refer | |
| | chapter 7. | | ationa | | | | | | |
| | Keep awa | | , strong bases and strong ox | idizin | g agents to | avoid exotherm | ic reactions. | | |
| | | ns to avoid s decomposition by | products may form with expo | osure | to high temp | peratures. | | | |
| 0.5. | Incompat | ible materials | | | | | | | |
| | Hazardou | Is decomposition s decomposition by trogen oxides. | oroducts products may form with exp | osure | e to high tem | nperatures, e.g. | : carbon dioxic | le, carbon monoxid | |
| | SECTIO | N 11: Toxicologic | cal information | | | | | | |
| | No data o | n preparation itself | available. | | | | | | |
| 1.1. | Information on toxicological effects | | | | | | | | |
| | Acute toxicity | | | | | | | | |
| | Toxicological data are not available. | | | | | | | | |
| | Irritant and corrosive effects | | | | | | | | |
| | Toxicological data are not available. | | | | | | | | |
| | Sensitisation | | | | | | | | |
| | Toxicological data are not available. | | | | | | | | |
| | Specific target organ toxicity | | | | | | | | |
| | Toxicological data are not available. | | | | | | | | |
| | Aspiration hazard | | | | | | | | |
| | Toxicological data are not available. | | | | | | | | |
| | Practical | experience/humar | n evidence | | | | | | |
| | Other obs | | | | | | | | |
| | and respir | atory organs, as we | ts above the MWC-value car ell as damage to the liver, kid | Ineys | and the cen | ntral nerve syste | em. Indications | for this are: | |

and respiratory organs, as well as damage to the liver, kidneys and the central nerve system. Indications for this are: headache, dizziness, fatigue, amyosthenia, drowsiness, in serious cases: unconsciousness. Solvents may cause some of the aforementioned effects through skin resorption. Repeated or prolonged contact with the preparation may cause removal of



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natural fat from the skin resulting in non-allergic contact dermatitis and/or absorption through skin. Splashing may cause eye irritation and reversible damage.

Overall Assessment on CMR properties

The ingredients in this preparation do not meet the criteria for classification as CMR category 1 or 2 according to 67/548/EEC.

The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and classified according to the toxicological dangers. See chapters 2 and 15 for details.

SECTION 12: Ecological information

overall evaluation

There is no information available on the preparation itself . Do not allow to enter into surface water or drains.

12.1. Toxicity

Toxicological data are not available.

- 12.2. **Persistence and degradability** Toxicological data are not available.
- 12.3. **Bioaccumulative potential** Toxicological data are not available.

12.4. Mobility in soil

Toxicological data are not available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Appropriate disposal / Product

Recommendation

Do not allow to enter into surface water or drains. This material and its container must be disposed of in a safe way. Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.

List of proposed waste codes/waste designations in accordance with EWC

waste paint and varnish containing organic solvents or other dangerous substances

packaging

080111

Recommendation

Non-contaminated packages may be recycled. Vessels not properly emptied are special waste.

SECTION 14: Transport information

14.1. UN number

Land transport (ADR/RID): Sea transport (IMDG): Air transport (ICAO-TI / IATA-DGR):

14.2. UN proper shipping name Land transport (ADR/RID): Sea transport (IMDG): Air transport (ICAO-TI / IATA-DGR):

14.3. **Transport hazard class(es)** Land transport (ADR/RID):

Sea transport (IMDG) Air transport (ICAO-TI / IATA-DGR)

14.4. Packing group

| Land | transport (ADR/RID): | |
|-------|----------------------|--|
| Sea t | ransport (IMDG): | |

1866 not applicable 1866

Resin solution Transport in accordance with 2.3.2.5 of the IMDG Code. Resin solution

KEINE GÜTER DER KLASSE 3 bei Gebinden > 450 l Klasse 3 not applicable 3

III not applicable



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| | | es > 30 litres: t (ICAO-TI / IATA-D | GR): | | | | |
| 14.5. | | ental hazards | | | | | |
| | Land transp | oort (ADR/RID) | | not applicable | | | |
| | Marine poll | | | not applicable | | | |
| 14.6. | - | ecautions for user | | | | | |
| | Transport always in closed, upright and safe containers. Make sure that persons transporting the product know what to do case of an accident or leakage. Advices on safe handling: see parts 6 - 8 | | | | | | |
| | Additional | information | | | | | |
| | Land trans | port (ADR/RID) | | | | | |
| | tunnel restr | | | D/E | | | |
| | Sea transp | ort (IMDG) | | | | | |
| | EmS-No. | | | not applicable | | | |
| 14 7 | | in bulk according t | o Annex II of MA | RPOL 73/78 and the IBC | Code | | |
| | not applical | • | | | | | |
| | | 15: Regulatory in | formation | | | | |
| 45.4 | | | | | | | |
| 15.1. | - | | ental regulations/ | legislation specific for th | he substance or mixture | | |
| | EU legislat | | | litetion of emissions of a | valatile errorie compounds (1/00 guidaline) | | |
| | VOC-value | (in g/L) ISO 11890- (in g/L) ASTM D 23 | 2: | 3 3 | volatile organic compounds (VOC-guideline). | | |
| | National re | | | | | | |
| | Restriction Observe en | ns of occupation | | | 92/85/EEC) for expectant or nursing mothers. ork protection guideline' (94/33/EC). | | |
| | | lations, restriction | - | • • | | | |
| 15.2. | - | Safety Assessment | - | 5 | | | |
| | Chemical s | afety assessments | or substances in t | his preparation were not c | carried out. | | |
| | SECTION | 16: Other inform | ation | | | | |
| | Relevant R | and H-phrases (N | umber and full te | ext): | | | |
| | Flam. Liq. 2 | | flammable liquids | | Highly flammable liquid and vapour. | | |
| | Acute Tox. Acute Tox. | | Acute toxicity (inh Acute toxicity (de | | Toxic if inhaled. Toxic in contact with skin. | | |
| | Acute Tox. | | Acute toxicity (or | | Toxic if swallowed. | | |
| | STOT SE 1 | | Specific target or | gan toxicity (single | Causes damage to organs (or state all organs | | |
| | | | exposure) | | affected, if known) (state route of exposure if it | | |
| | | | | | is conclusively proven that no other routes of exposure cause the hazard). | | |
| | Flam. Liq. 3 | 3 / H226 | flammable liquids | 3 | Flammable liquid and vapour. | | |
| | Repr. 2 / H3 | | Reproductive tox | | Suspected of damaging the unborn child. | | |
| | Acute Tox. STOT RE 1 | | Acute toxicity (inh | | Harmful if inhaled. | | |
| | SIULKEI | / П3/2 | exposure) | gan toxicity (repeated | Causes damage to organs (or state all organs affected, if known) through prolonged or | | |
| | | | | | repeated exposure (state route of exposure if it | | |
| | | | | | is conclusively proven that no other routes of | | |
| | Skin Irrit. 2 | / 4315 | skin corrosion/irri | tation | exposure cause the hazard). Causes skin irritation. | | |
| | Eye Irrit. 2 / | | Serious eye dam | | Causes skin initiation. Causes serious eye irritation. | | |
| | F; R11 | | Highly flammable | | Highly flammable | | |
| | T; R39/23/2 | 24/25 | Toxic | | Toxic: danger of very serious irreversible effects through inhalation, in contact with skin and if | | |

swallowed.



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| | T; R23/24/2 | 25 | Toxic | Toxic by inhalation, in contact with skin and if swallowed. | |
| | R10 | | | Flammable | |
| Xn; R20-48/20 | | 20-48/20 Harmful | | Harmful by inhalation. Harmful: danger of serious damage to health by prolonged exposure through inhalation. | |
| | Xi; R36/38 | | Irritant | Irritating to eyes and skin. | |
| | Repr.Cat.3 | ; R63 | Reproductive toxic Cat.3 (Repr. Cat. 3) | Possible risk of harm to the unborn child. | |

Abbreviations and acronyms

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

Additional information

The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations. Without written approval, the product must not be used for purposes different from those mentioned in chapter 1. It is always the user's duty to take any necessary measures for meeting the requirements laid down by local rules and regulations. The details in this safety data sheet describe the safety requirements of our product and are not to be regarded as guaranteed attributes of the product.